

535

DART AEROSPACE LTD		Work Order:	23929
Description: Harness Assembly		Part Number:	D3215-041
Dwg: D3215 Rev. A C		Qty:	36 Kit(s)
Ref: 04.03.24		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler Dwg not required	AP	05/08/02	36												
2	PG	Issue P/O: <u>7008416</u> to Tulmar Safety Systems D3215-041 as per Dwg D3215 Ship to Tulmar <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3215-3</td><td>Webbing Tidy</td><td><u>B23812</u></td></tr><tr><td>1</td><td>D3216-1</td><td>Fitting</td><td><u>B22600</u></td></tr></table> Certificate of Conformity is required	Qty	Part Number	Description	Batch	1	D3215-3	Webbing Tidy	<u>B23812</u>	1	D3216-1	Fitting	<u>B22600</u>	U	05-08-04	36
Qty	Part Number	Description	Batch														
1	D3215-3	Webbing Tidy	<u>B23812</u>														
1	D3216-1	Fitting	<u>B22600</u>														
3	RG	Receive and Inspect for transit damage Ensure Conformity certificate is attached	CL	05/08/04	36												
4	QC6	Inspect dimensions as per Dwg D3215	CL	05/08/02	36												
5	ST	Identify and Stock	M	05/08/02	36												
6	AC	Cost/Part <u>32.22</u>	CL	05/08/02	36												
7	DC	Close W/O <u>32.22</u> Inspect Level 21	SUR	05.08.02	36												
			LD	05/08/03	36												

Rev	Date	Change	Revised By	Approved
A	03.10.28	New Issue	KJ/RF	RF

RELEASED

04.01.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/08/23

NOTE: Date & initial all entries

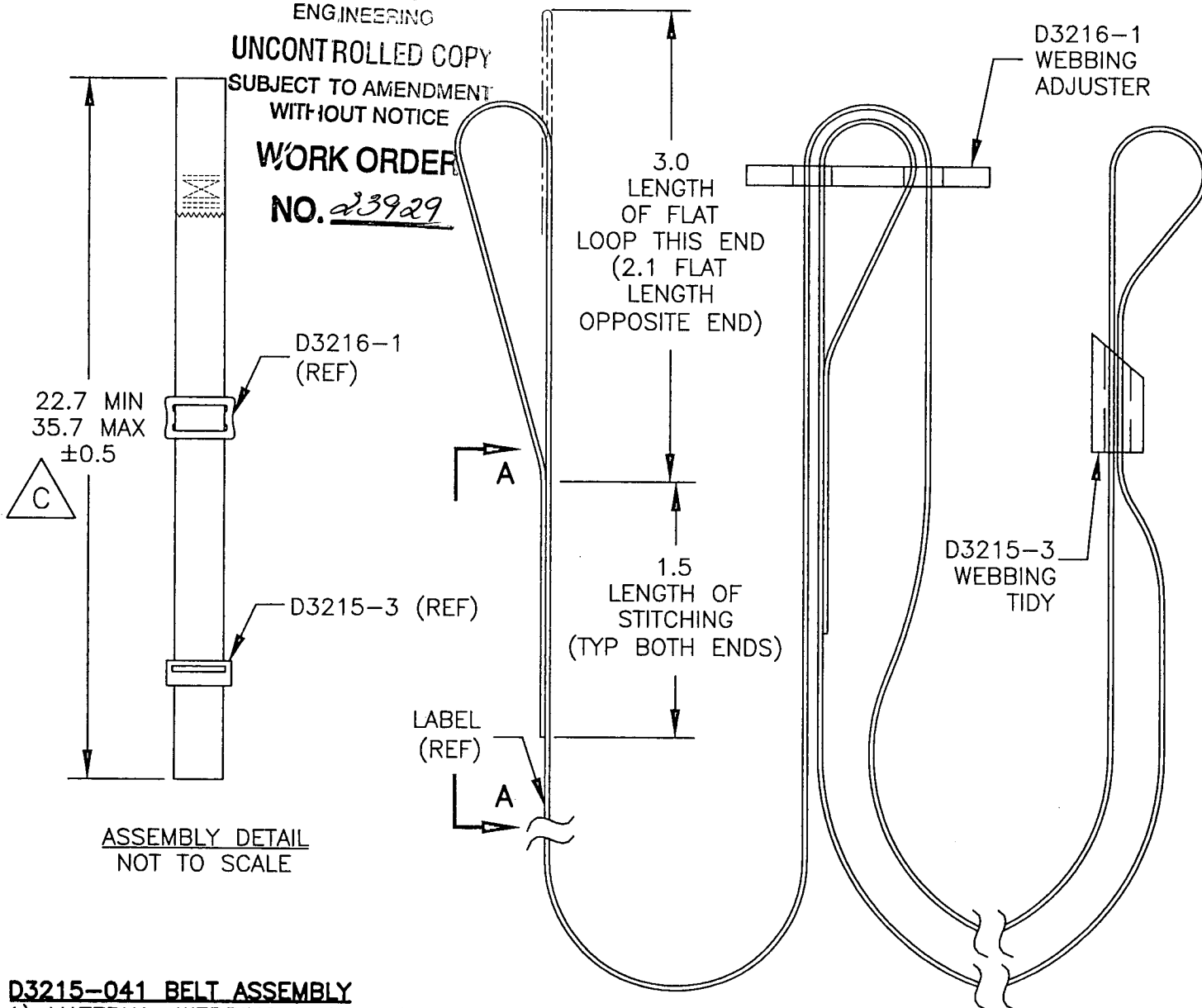
QA: N/C Closed: _____ Date: _____



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	REV. C
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D3215	SHEET 1 OF 3
DATE	04.03.05			TITLE	SCALE
				BELT ASSEMBLY	NTS
A	03.09.19			NEW ISSUE	
B	04.01.12			AS MANUFACTURED; ADD TOLERANCE	
C	04.03.05			REDUCE LENGTH; CLARIFY STITCHING	

RELEASED
04.03.08

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23929



D3215-041 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

D3215-043 BELT ASSEMBLY

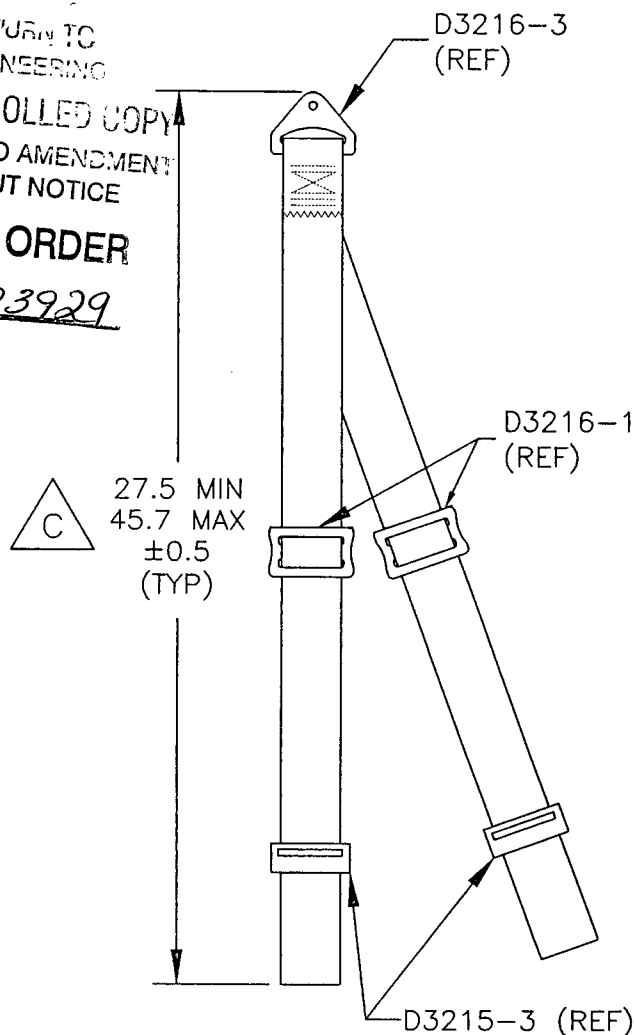
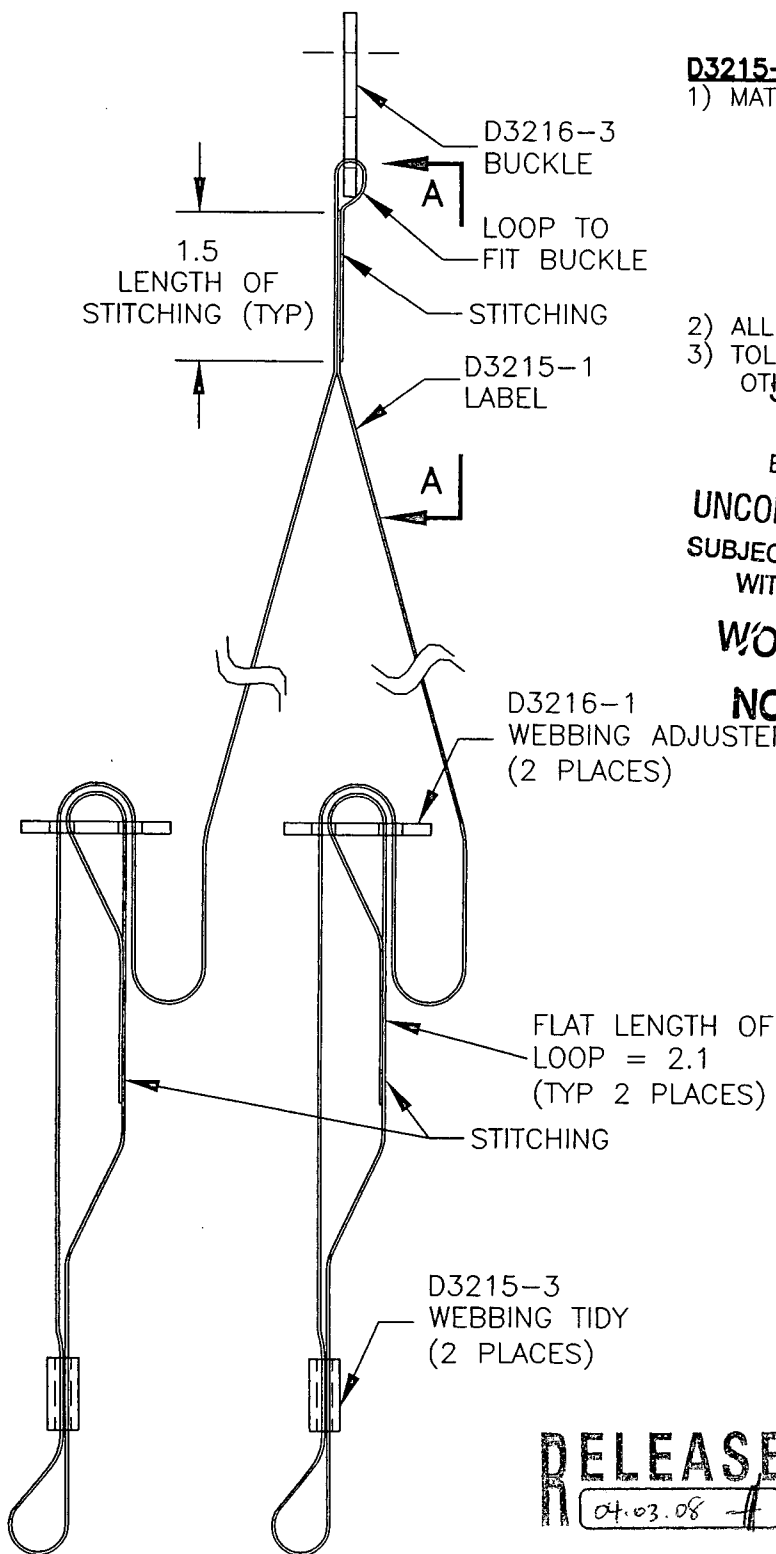
- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RETURN TO
ENGINEERING

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WORK ORDER

NO. 23929



RELEASED
04.03.08

ASSEMBLY DETAIL
NOT TO SCALE

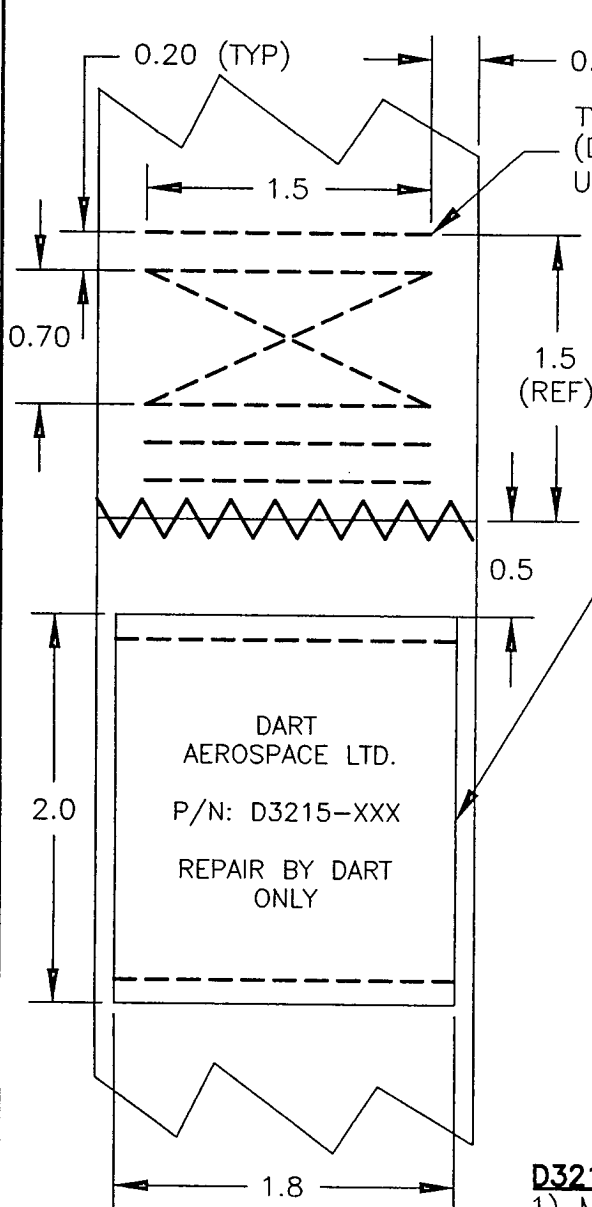


DESIGN UP	DRAWN BY P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNES ASSEMBLY	SCALE 1:1

SHOP COPY

VIEW A-A

XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



TYPICAL STITCHING PATTERN
(D6193 TYPE 301, 7-10 STITCHES PER IN.
USE 1/2" MIN. BACKSTITCH, NO LOOSE THREADS)

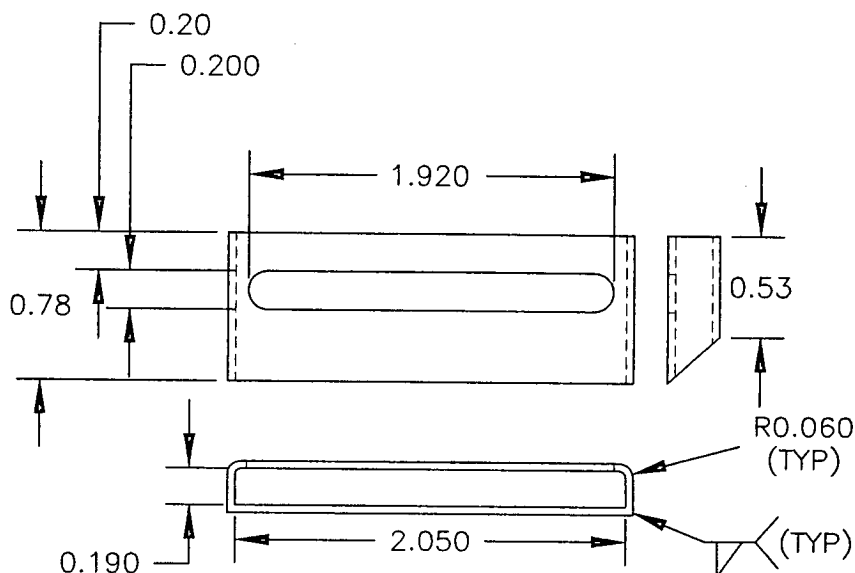
RETURN TO
ENGINEERING

UN
SUBJECT
WITHOUT NOT

WORK ORDER

NO. 23929

D3215-1 LABEL
USE 1/8" BLACK LETTERING
(INSTALLED ON ONE END ONLY,
CENTER ON BELT)



D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

RELEASED
04.03.05

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No	: 0023929	Department Code:	
Project Name	: D3215-041	Burden Flags	: NNNNNNNN
Project For	: WK535	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3215-041	Invoice Number	:
Description	: Harness Assembly	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 36	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-02-05		
Est Finish Date	: 08-31-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00